

Work Order ID 52186

September 17, 2009 11:45:18 AM



Page 1

Item ID: D3756-041

Accept



Setup Start



Revision ID: C-Prelim

Stop



Item Name: Cushion

Start Date: 9/17/09 Start Qty: 1.00



Cust Item ID:

Required Date: 9/25/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3756

Rev B

100

0.00



PURCHASING

Purchasing

Memo

0.00

Issue P/O: 10418

Manufacture D3754-1 as per Dwg D3754

Material: Airflex fire-resistant aircraft cushioning, grade 30-40

layers to be laminated with silaprene DC12906 spray grade HPL contact adhesive

Possible Supplier: Chestnut Ridgefoam

Material release note is required

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Ensure Material Release Note is attached

Packaging

CY 09/09/17
PRELIMINARY ISSUE

PC 9/10/09
PROTOTYPE

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Page 2

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Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

130

PURCHASING

0.00



Purchasing

Memo

0.00

Purchasing

Issue P/O:

Upholster as per Dwg D3756

Supplier: Lefebvre uphol

Ship: -Qty 1 D3754 1 back cushion

-Qty 2 D3800-1-200-060 Loop strip

-Qty 1 D3800-1-100-300, Loop strip

-Qty 1 D3800-100-300, Loop strip

Material release note is required

POSITIVE RECALL

EFFECTIVE _____ AUTH _____

RELEASED MD DATE 09/17/09

N/A ship to Eagle.
change to R/P0322act

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Required Date: 9/25/09 Req'd Qty: 1.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140



QC

Quality Control

QC6- Inspect dimensions to drawing

0.00

Memo

0.00

150



Packaging

Packaging

Identify as per dwg & Stock Location: _____

0.00

Memo

0.00

160



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

N

A

MF
09-10-09

MF 09-10-09

Picklist Print

September 17, 2009 11:45:18 AM

Page 1

Work Order ID: 52186

Parent Item: D3756-041RevC-Prelim

Parent Item Name: Cushion


Comments:

Start Date: 9/17/09

Required Date: 9/25/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3800-1-200RevB		Manufactured	No			130	f	9.0000	0.5526			
												
Hook and Loop Strip (2" Soft)												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

9

43559

9

1- Cut to lenght as per dwg

D3800-3-100RevB

Manufactured

No

130

f

122.9100

2.7632



Hook and Loop Strip (1" Hard)

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

40.24

43560

0.13

44831

40.11

Main Warehouse

ST134

82.67

50541

82.67

1- Cut to lenght as per dwg

Picklist Print

September 17, 2009 11:45:18 AM

Page 2

Work Order ID: 52186

Parent Item: D3756-041RevC-Prelim

Parent Item Name: Cushion



Comments:

Start Date: 9/17/09

Required Date: 9/25/09

Start Qty: 1.00

Required Qty: 1.00



Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3754-1P  Back Foam		Purchased	No			130	Each	6.0000	1.0000 			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST	6	
----	---	--

50663	6	
-------	---	--

D3800-1-100RevB  Hook and Loop Strip (1" Soft)	Manufactured	No			130	f	140.8000	2.7632 
---	--------------	----	--	--	-----	---	----------	---



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST	140.8	
----	-------	--

43558	0.13	
-------	------	--

50912	140.67	
-------	--------	--

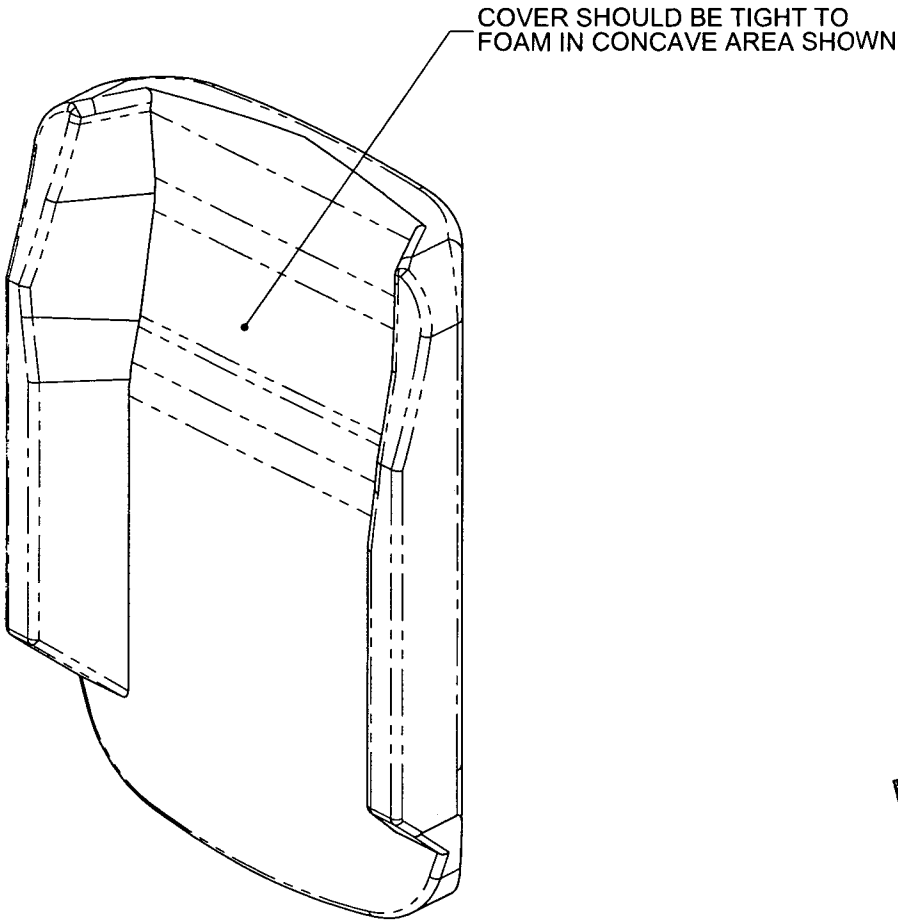
1- Cut to length as per dwg D3756-041P  Cushion	Purchased	No			140	Each	0.0000	1.0000 
---	-----------	----	--	--	-----	------	--------	---

September 17, 2009 11:45:18 AM

Shop Packet Print

Page 2

ITEM	QTY -041	QTY -1	PART NUMBER	DESCRIPTION
1	X		D3756-041	CUSHION
2	1	X	D3756-1	COVER
3	1		D3754-1	BACK FOAM
4		2	D3800-1-200-060	LOOP STRIP
5		1	D3800-1-100-300	LOOP STRIP (CUT/FIT AS REQ'D)
6		1	D3800-3-100-300	HOOK STRIP (CUT/FIT AS REQ'D)
7		A/R	SY-111	SURREY SILVER SUNSET UPHOLSTERY, MORBERN INC. P/N SY-111
8		A/R	THREAD	BONDED POLYESTER, 14.2 lb BREAK STRENGTH, GREY COLOR

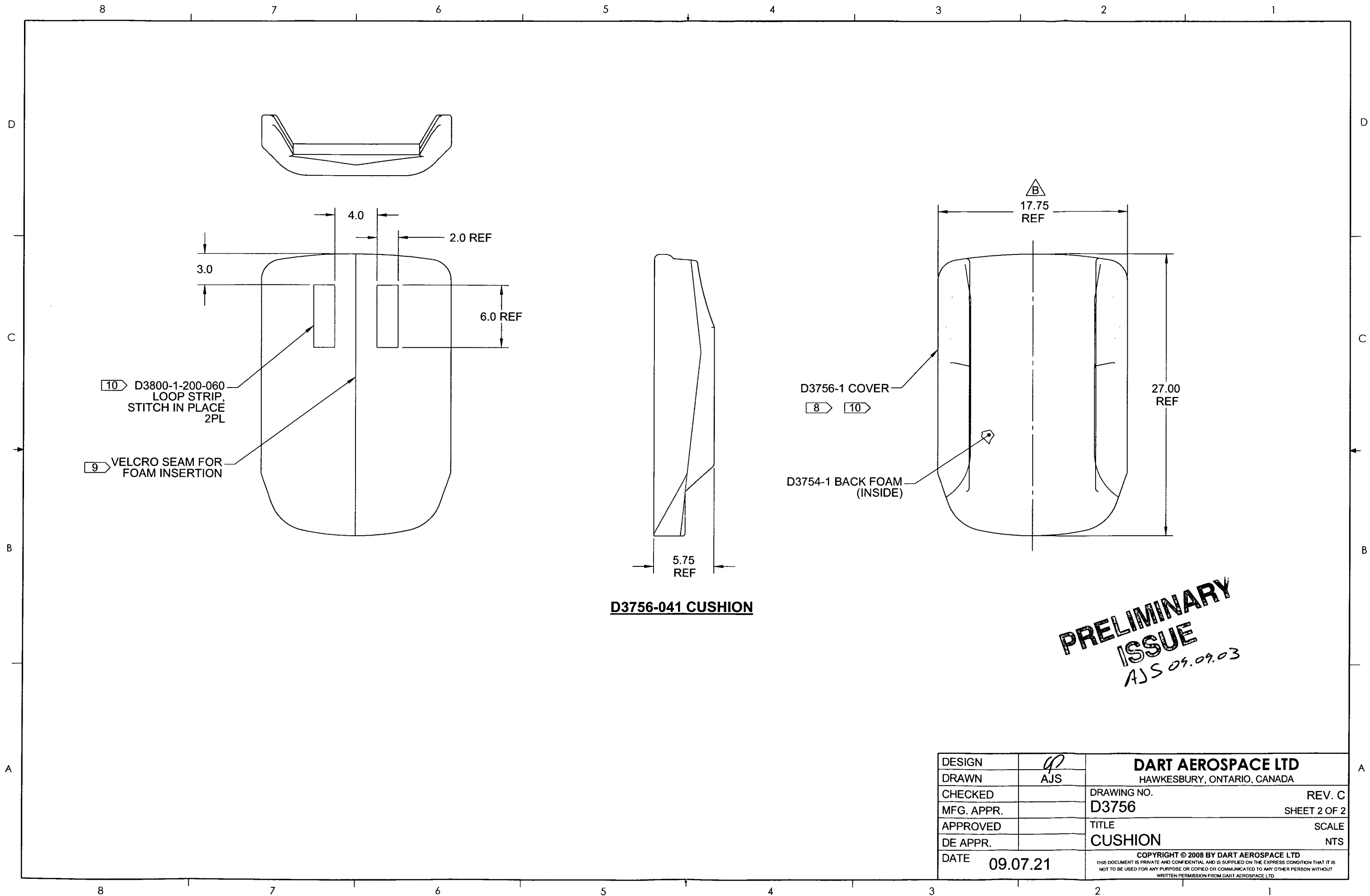


D3756-041 CUSHION

PRELIMINARY
ISSUE

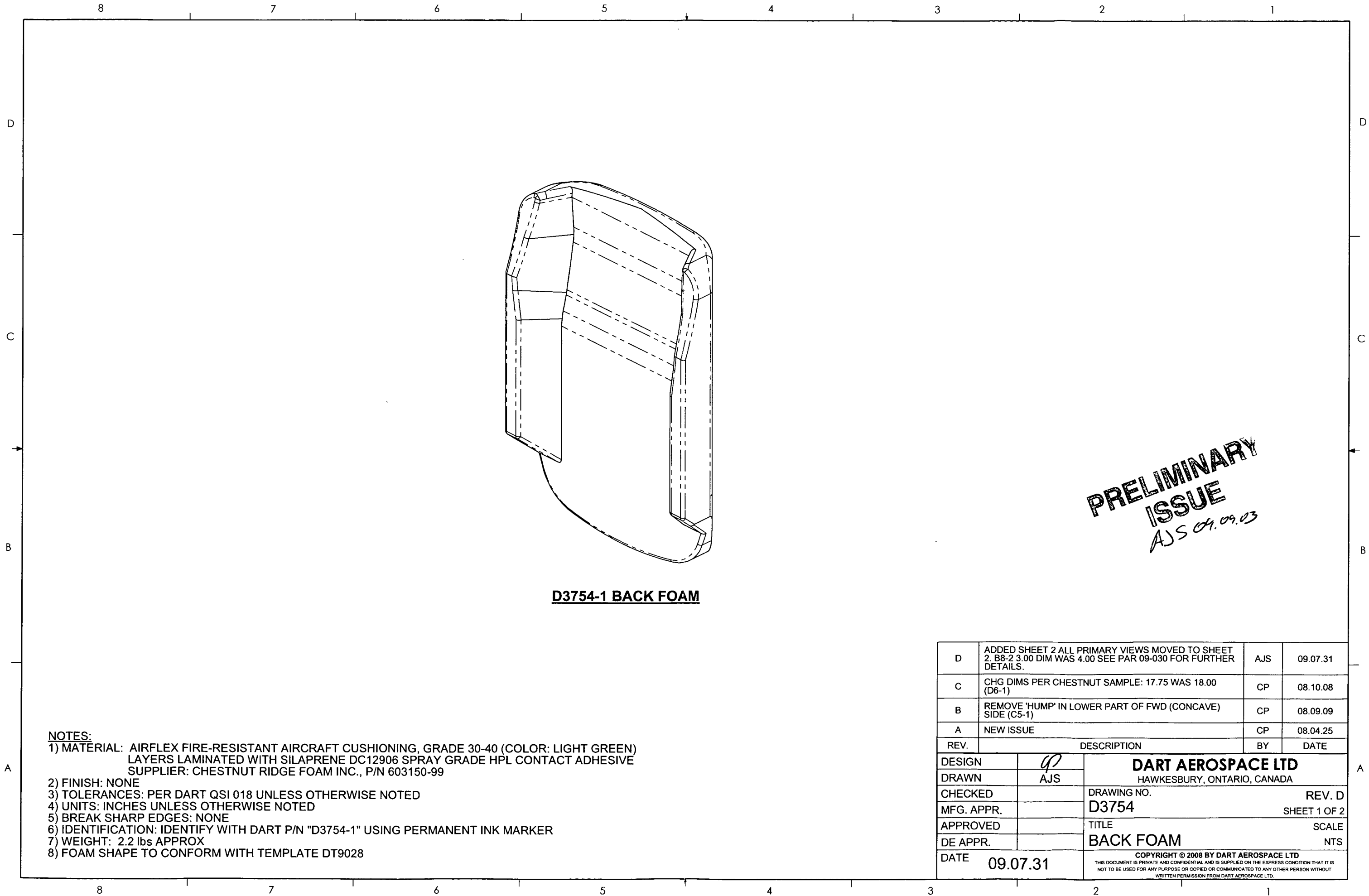
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: NONE
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3756-041" USING LABEL
 - 7) WEIGHT: 4.2 lbs
 - 8) SEW D3756-1 COVER TO FIT D3754-1 FOAM
 - 9) STITCH D3800-1-100-300 LOOP AND D3800-3-100-300 HOOK STRIPS ALONG EDGE OF SEAM TO CLOSE COVER, INSTALL THE HOOK STRIP ON THE TOP OVERLAPPING FLAP, INSTALL THE LOOP STRIP ON FABRIC NEXT TO FOAM
 - 10) STITCHING: 4-6 STITCHES PER INCH, USE MIN 1/2" BACKSTITCH, NO LOOSE THREADS
 - 11) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT9420

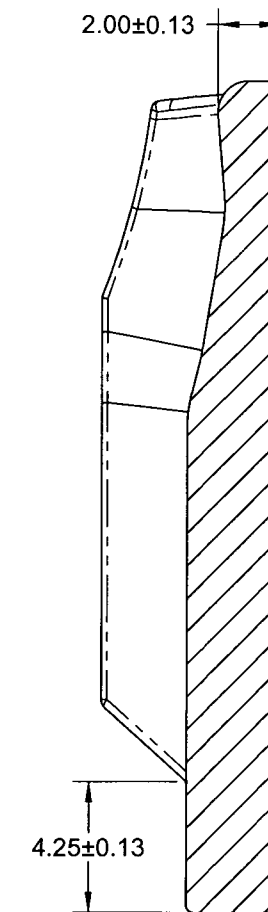
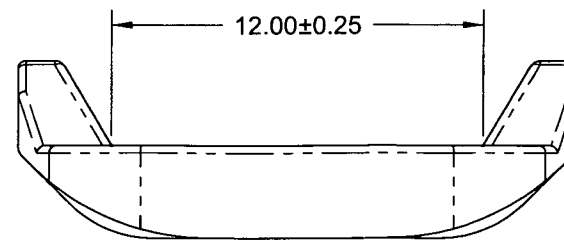
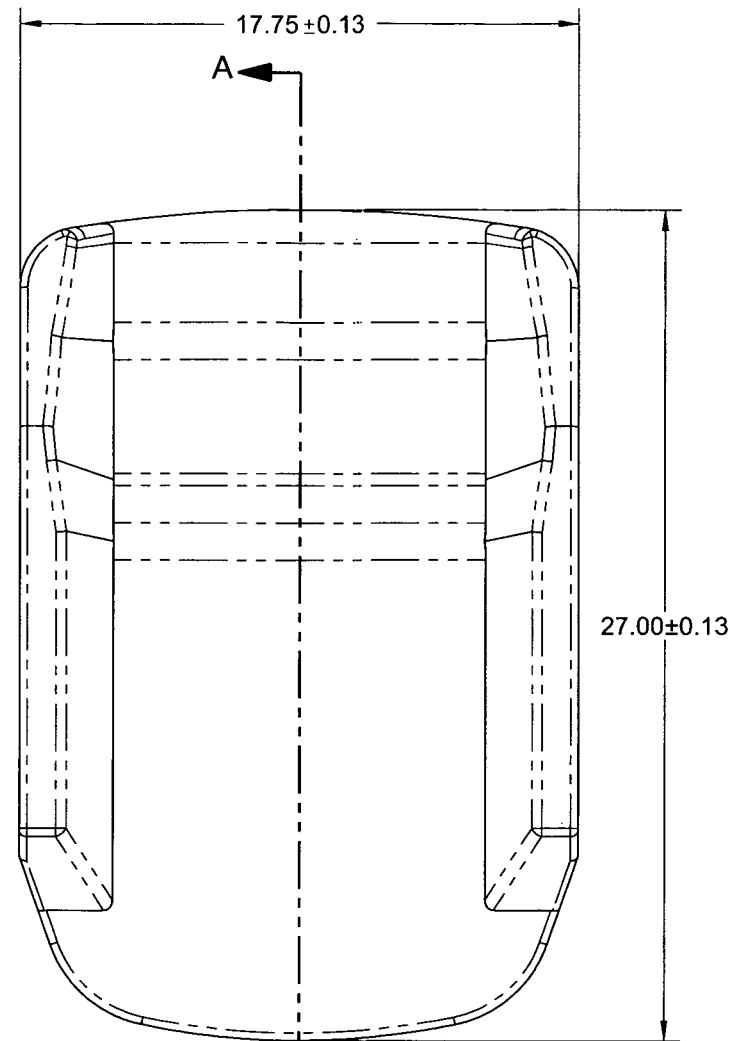
C	GENERAL UPDATE TO VIEWS FOR RE-SHAPED D3754-1 BACK FOAM SEE PREVIOUS REV AND/OR PAR 09-030 FOR FURTHER DETAILS.	AJS	09.07.21
B	COVER NOW CLOSED WITH SINGLE SEAM (ZN A8-1, B8-2), D3800-1-100-300 WAS D3800-1-100-650 (D8-1), D3800-3-100-300 WAS D3800-3-100-650 (C8-1), ADD ITEM NUMBERS TO PART LIST (D8-1), 17.75 WAS 18.00 (D2-2)	CP	08.10.21
A	NEW ISSUE	CP	08.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS	DRAWING NO. D3756	REV. C SHEET 1 OF 2
CHECKED		TITLE CUSHION	SCALE NTS
MFG. APPR.		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
APPROVED		DATE	09.07.21
DE APPR.			



**PRELIMINARY
ISSUE**
AJS 09.09.03

DESIGN	<i>AJS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3756	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CUSHION	NTS
DATE	09.07.21	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



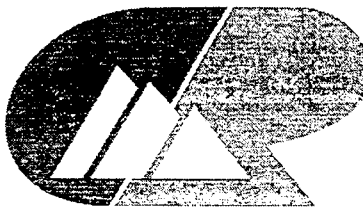


**PRELIMINARY
ISSUE**
AJS 09.04.03

DESIGN	<i>gp</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D3754	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BACK FOAM	NTS
DATE 09.07.31		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Chestnut Ridge Foam, Inc.
443 Warehouse Drive
P.O. Box 781
Latrobe PA 15650

Phone: 724-537-9000
Fax: 724-537-9003



Packing Slip: 46429

PACKING SLIP

Page: 1

Ship To:

Fed Exp #1517-9324-0
Dart Aerospace Ltd.
1270 Aberdeen Street
Tel: 613-632-3336
Hawkesbury ONTARIO, CANADA K6A 1K7

Sold To:

Chantal Lavoie Fax#: 613-632-1053
Dart Aerospace Ltd.
1270 Aberdeen Street
Tel: 613-632-3336
Hawkesbury ONTARIO, CANADA K6A 1K7

PO: PO10418

Ship Via: Fed Exp Int P1

FOB: Origin

Ship Date: 9/30/2009

SO: 36347

Sales Person: Lee Danovitz

**9-30-09 CHANGE* Description of Lines 1 & 2. (New Travelers-Lines 1 & 2)*

**9-24-09 CHANGE* Shipping method to Fed X P1 (New Travelers-Lines 1&2)*

**9-23-09 CHANGE* Description for lines 1 & 2. (New Traveler - Lines 1 & 2)*

Ship First Article Paperwork with Shipment

Note: Pricing will be updated due to revision of cushions.

Line	Planned Qty	Shipped Qty	Backorder	Part Number	Revision
1	1.00EA	1.00	0.00	D3753-1	
				Description: D3753-1 AIRFLEX Bottom Cushion (R1)	
				Our Part: CRF#503330-99	
2	1.00EA	1.00	0.00	D3754-1	
				Description: D3754-1 AIRFLEX Back Cushion (R1)	
				Our Part: CRF#603150-99	

CONTACT CHESTNUT RIDGE FOAM IF THERE IS DAMAGE OR DISCREPANCIES 724-537-9000

CUSTOMER NAME & ADDRESS

DART AEROSPACE LTD.

1270 ABERDEEN STREET

HAWKESBURY, ONTARIO, CANADA K6A 1K7

ATTENTION: CHANTAL LAVOIE

END USER: DART

DATE SHIPPED: 9/30/09

PART DESCRIPTION: BACK

CUSTOMER P/N: D3754-1

CRF PART NO.: 603150-99(R1)

CUST. PO NO.: PO10418

CRF PO NO.: 36347

SSO NO:

ASSEMBLY BY: MC

APPROVAL BY: ☐ DRAWING ☒ PART**CUSTOMER TO COMPLETE THE FOLLOWING IN ITS ENTIRETY:**

DATE FIRST ARTICLE RECEIVED: _____

* FIRST ARTICLE APPROVED: _____ This is your authority to proceed.

FIRST ARTICLE REJECTED: _____ Make changes. (SEE NOTE 1)

**NOTE 1: DETAILED INSTRUCTIONS MUST BE SUPPLIED WITH ANY AND ALL CHANGES.
CRF WILL DETERMINE IF FIRST ARTICLE IS TO BE RESUBMITTED.**DESIRED CHANGES / RECOMMENDATIONS:

INSPECTION REPORT ATTACHED YES _____ NO _____

REVISED PRINT ATTACHED YES _____ NO _____

INSPECTED BY: _____ DATE: _____

APPROVED BY: _____ DATE: _____

**NOTE: IF APPROVED ALL TOLERANCES ARE PER CRF DRAWING #930002. ANY REQUESTS TO VARY FROM
THIS DRAWING MUST BE SUBMITTED IN WRITING TO THE ATTENTION OF THE QUALITY DEPARTMENT.****NOTE 2:** Failure to promptly complete this form may result in a delay of shipments and in future sample refusals by Chestnut Ridge Foam. To expedite this process, please FAX your form to the number below. * Once approved, contact the Production Scheduling Supervisor to request a specific ship date and/or to obtain a confirmation of a requested shipping date. Thank You

Please contact Eric Crookston, Technical Designer, if you have any questions regarding a drawing. Please contact Nina Wissinger, Design Services Supervisor, if you have any questions regarding a sample.

CRF TELEPHONE NUMBER: 724/537/9000

FAX NUMBER: 724/537/9003



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO10418**

Purchase Order Date 9/17/09

PO Print Date 9/17/09

Page Number 1 of 1

Order From :

VU-CHE001

CHESTNUT RIDGE FOAM. INC.
P.O. BOX 1331
JOHNSTOWN., PA 15907
US

FAXED
1389691

Contact Name
Vendor Phone 724 537 9000
Vendor Fax 724 537 9003
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency USD
FOB

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D3753-1P	Seat Foam	9/25/09 Yes	1.00 Each		\$0.0000	\$0.00
			Special Inst: MANUFACTURE AS PER DWG D3755 REV. C-PRELIM B52182				
2	D3754-1P	Back Foam	9/25/09 Yes	1.00 Each		\$0.0000	\$0.00
			Special Inst: MANUFACTURE AS PER DWG D3756 REV. C-PRELIM B52186				

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

PO Total: \$0.00

PO Instructions:

PLEASE ADVISE PRICE \$\$\$\$

Change Nbr: 1

Change Date: 9/17/09

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable